

Technical basics and requirements for on-line capillary LC/MS

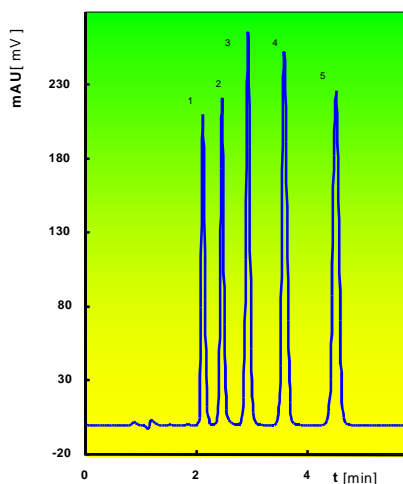
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Analyses performed with capillary LC and nano LC methods, using columns with inner diameters (ID) of 50 to 800 μm , can be every bit as safe and trustworthy as HPLC separations employing conventional 4 or 4.6 mm ID columns. An unalterable prerequisite for this approach is the development and application of appropriate test procedures—for example, the measurement of a column's efficiency and selectivity (Figs. 1, 2).

Column efficiency test

- benzoates -

Fig. 1

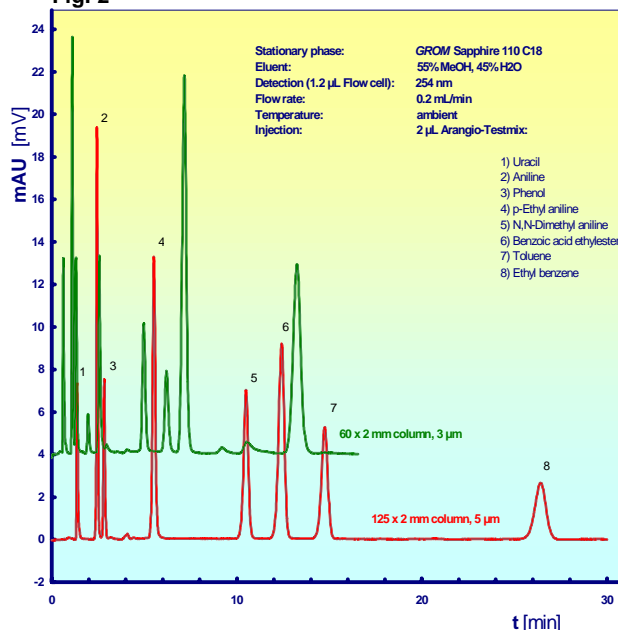


Stationary phase: GROM/Sapphire C18 - 5 μm , Column size: 125 x 2 mm, Eluent: 1:5 AcH - 20 - 80, Flow rate: 200 $\mu\text{L}/\text{min}$, Pressure: 2.6 MPa, Temperature: RT, Detection: 254 nm, Flow cell: 1.2 μL , 3 mm, Sample: 1) methyl benzoate, 2) ethyl benzoate, 3) propyl benzoate, 4) butyl benzoate, 5) pentyl benzoate, Injection: 2 μL (-18.5 - 50 $\mu\text{g}/\text{mL}$ of each)

Column selectivity test

modified Arangio and Engelhardt procedure

Fig. 2

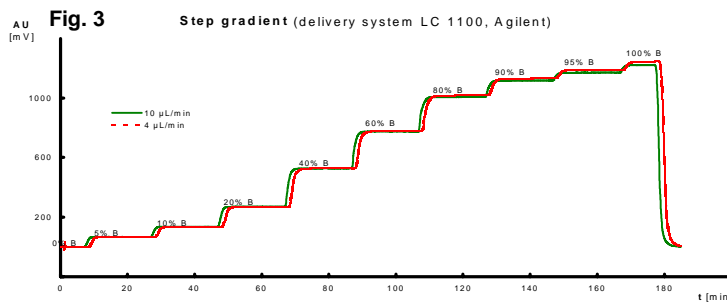


Stationary phase: GROM/Sapphire 110 C18
Eluent: 55% MeOH, 45% H₂O
Detection (1.2 μL Flow cell): 254 nm
Flow rate: 0.2 mL/min
Temperature: ambient
Injection: 2 μL Arangio-Testmix:

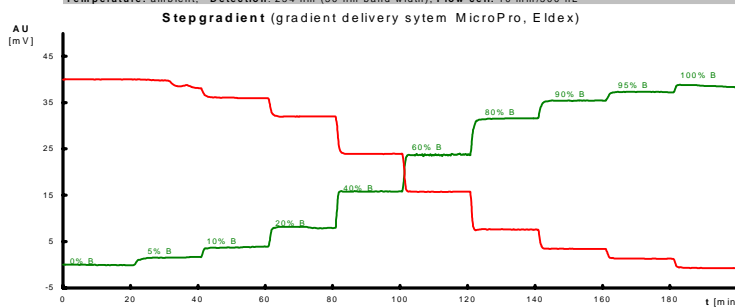
- 1) Uracil
- 2) Aniline
- 3) Phenol
- 4) p-Ethyl aniline
- 5) N,N-Dimethyl aniline
- 6) Benzoic acid ethylester
- 7) Toluene
- 8) Ethyl benzene

Microgradients: Sophisticated chromatographic separation of complex mixtures, such as pharmaceuticals or metabolites, as well as reproducible analytical results depend, to a large extent, on the quality of the gradient itself. This is especially true for capillary and nano HPLC procedures, which often have flow rates $\leq 100 \mu\text{L}/\text{min}$. As seen in Fig. 3, elution gradients can be evaluated rapidly by employing two simple expedients: replacement of the HPLC column with a fused silica capillary restrictor and addition of benzyl alcohol to eluent B to permit its detection at 254 nm.

Fig. 3



Eluent: A: H₂O, B: MeCN + 0.1% benzyl alcohol, Flow: 4 resp. 10 $\mu\text{L}/\text{min}$, Pressure: 1.4 resp. 2.5 Mpa, Temperature: ambient, Detection: 254 nm (30 nm band width), Flow cell: 10 mm/500 nL

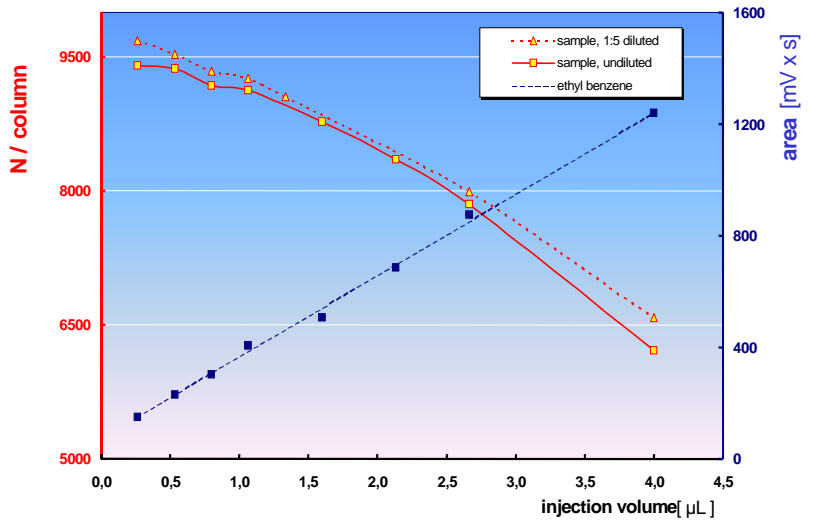


Eluent: A: H₂O, B: MeCN + 0.1% Benzylalcohol, Flow: 10 $\mu\text{L}/\text{min}$, Pressure: 0.4 Mpa, Temperature: ambient, Detection: 254 nm, Flow cell: 100 nL volume, 0.3 mm path length

Effect of injection volume: The amount and volume of analyte applied to a capillary HPLC column is an especially critical parameter to be considered in the development of an optimal assay. Figure 4 shows that even for a diluted sample not more than 500 nl may be applied to an 800 μm ID column. This means that the injection volume for a 300 μm ID column, for example, must be ≤ 100 nl for optimal separations. Such incredibly small sample volumes can be reproducibly applied only via “hair cutting”, that is, by time-controlled injection or control of the injection valve. In this method, the loaded sample loop is in series with the column for only a brief time interval.

Fig. 4

Influence of the injection volume on the quality of the separation (plates/column)



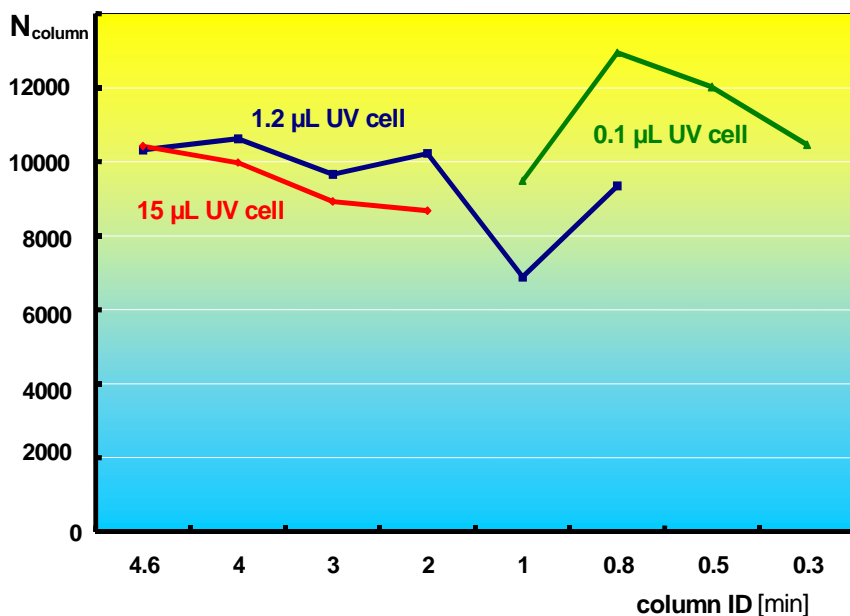
Stationary phase: GROM Sapphire C18 5 μm , Column size: 125 x 0.8 mm, Flow rate: 16 μL / min, Eluent : H₂O : ACN = 20 : 80, Temperature: RT, Detection: 254 nm, Flow cell: 0.1 μL , Sample: 1) benzoic acid, 2) anisol, 3) benzene, 4) toluene, 5) ethyl benzene; undiluted ~ 1-3 mg/mL, resp. diluted 0.2-0.6 mg/mL

Capillary columns well-packed with quality phases have, for all practical purposes, the same stability as analytical columns. Their effective useful lifetime depends primarily on the purity of the eluents employed and the samples analyzed.

Effect of the column diameter: The chromatographic efficiency or resolution should be independent of the inner diameter of a series of HPLC columns, provided each is filled with one and the same batch of a particular stationary phase. In contrast, “fused silica” capillary columns

Fig. 5

Influence of the column diameter on the plate count in combination with different UV detector cells

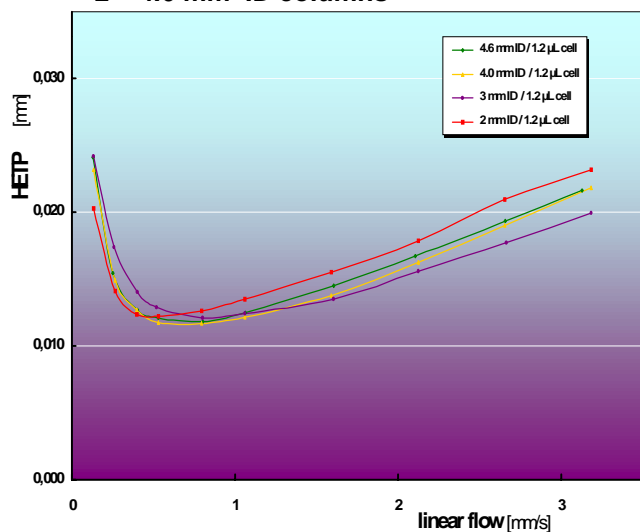


of 500 and 800 μm packed with **GROM Saphir** C18 particles demonstrate a plate count (N) 10 to 20% higher than analytical columns packed with the same material (Figs. 5-7). The relatively poor performance of the microbore column (1 mm ID)(Fig. 7). is due to unnecessary dispersion within the column head

Stationary phase: GROM Sapphire C18 - 5 μm , Column size: 125 x 0.3 – 4.6 mm, Flow (lin. Vel.): 0.5 mm/s, Eluent: H₂O : ACN = 20 : 80, Temperature: RT, Detection: 254 nm, Flow cell: 15 μL , 1.2 μL , 0.1 μL , Sample: 1) methyl benzoate, 2) ethyl benzoate, 3) propyl benzoate, 4) butyl benzoate, 5) pentyl benzoate, Injection : 2 - 10.6 μL (~ 18.5 - 43.8 $\mu\text{g/mL}$ of each),

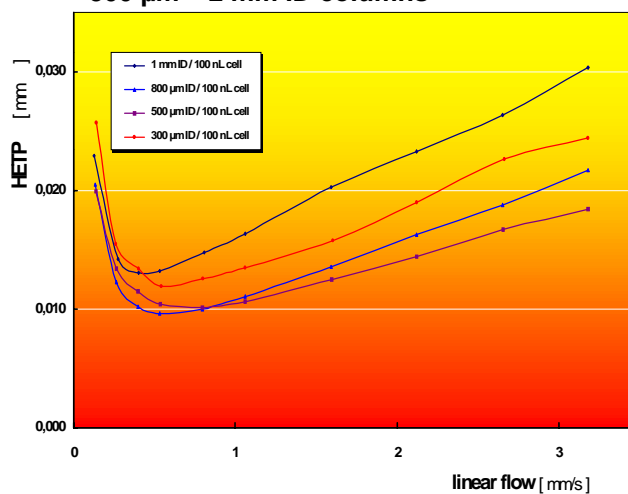
Optimal flowrates – v. Deemter diagrams

Fig. 6
2 – 4.6 mm ID columns



Stationary phase: GROM Sapphire C18 - 5 μ m, Column size: 125 x 2 – 4.6 mm, Flow rate: variabel, Eluent: H₂O : ACN = 20 : 80, Temperature: RT, Detection: UV- (254 nm), Flow cell: 1.2 μ L / 3 mm, Sample: 1) methyl benzoate, 2) ethyl benzoate, 3) propyl benzoate, 4) butyl benzoate, 5) pentyl benzoate, Injection: 2 - 10.6 μ L (~ 18.5 - 43.8 μ g/mL of each)

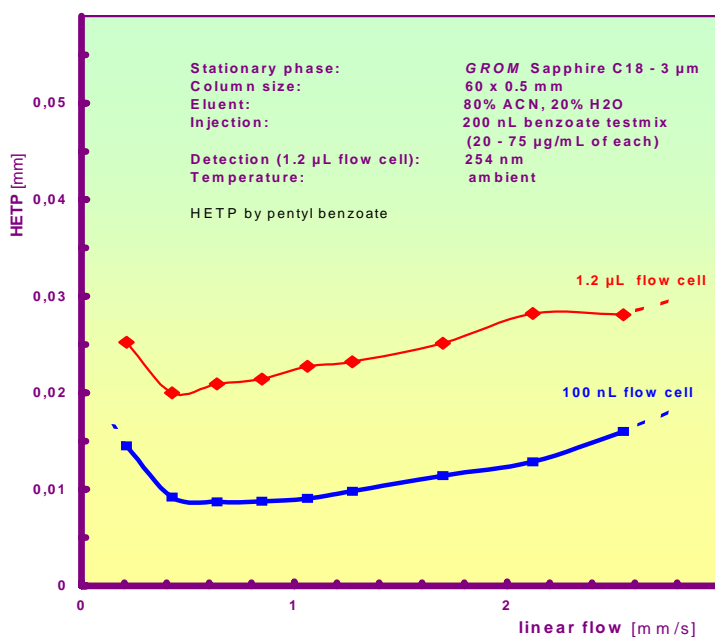
Fig. 7
300 μ m – 2 mm ID columns



Stationary phase: GROM Sapphire C18 - 5 μ m, Column size: 125 x 0.3 - 1 mm, Flow: variabel, Eluent: H₂O : ACN = 20 : 80, Temperature: RT, Detection: UV- (254 nm), Flow cell: 0.1 μ L / 0.3 mm, Sample: 1) methyl benzoate, 2) ethyl benzoate, 3) propyl benzoate, 4) butyl benzoate, 5) pentyl benzoate, Injection: 0.04 – 0.5 μ L (~ 18.5 - 50 μ g/mL of each)

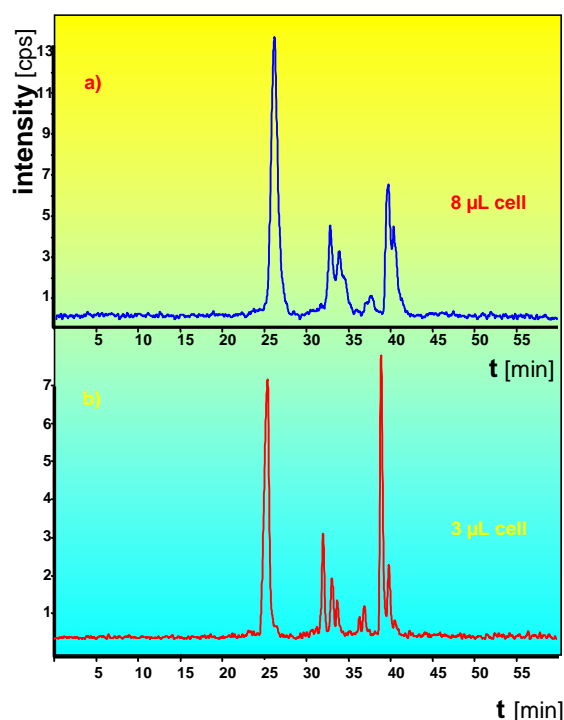
Effect of flow cell volume: It is well-known that the dead volume of an HPLC system (for example, of the capillary connectors, column fittings, flow cell, etc.) must be minimized to guarantee the highest possible resolution in any analysis. This is independent of the type of detector employed (Figs. 3, 4). Nonetheless, for UV detectors, small cell volumes are often synonymous with short path lengths and thus a reduction in sensitivity due to the Beer-Lambert law (Fig. 8). The same holds true for radioactivity detectors, since counts per time interval (cps) are measured and eluents analyzed in small cells have a short residence time (Fig. 9).

Fig. 8 UV detection (v. Deemter diagram)



Stationary phase: GROM Sapphire C18 - 3 μ m
 Column size: 60 x 0.5 mm
 Eluent: 80% ACN, 20% H₂O
 Injection: 200 nL benzoate testmix (20 - 75 μ g/mL of each)
 Detection (1.2 μ L flow cell): 254 nm
 Temperature: ambient
 HETP by pentyl benzoate

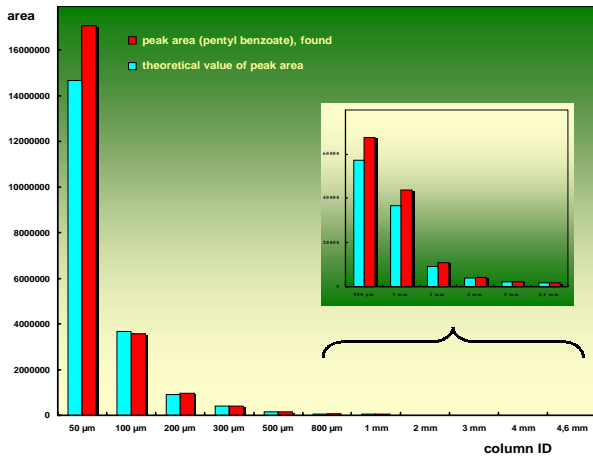
Fig. 9 Radioactivity detection



The driving force and really most important argument for employing capillary LC and nano HPLC is not the oft-cited reduction in solvent consumption, with attendant reductions in costs and pollution, nor is it the small amounts of sample required, but rather is the dramatic increase in sensitivity (~ 200-fold, Fig. 10) and the simple, straight-forward procedure for on-line LC/MS coupling, which renders splitting of the eluate stream unnecessary. Figure 11 shows that a properly constructed splitter makes possible simultaneous UV or radioactivity detection and on-line MS coupling with negligible losses in resolution.

Fig. 10

Sensitivity signal height vs. Column ID

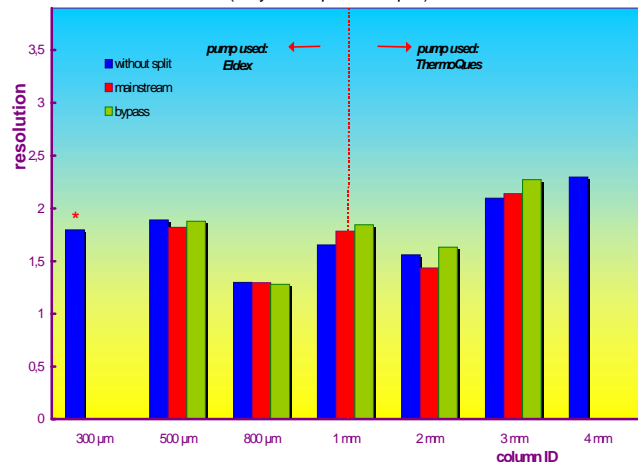


Stationary phase: GROM Sapphire 110 C18 - 5 µm, Column size: 125 mm x i.d. Eluent: 20% H₂O, 80% MeCN (v/v), Flow (lin. vel.): 0.80 mm/s, Temperature: ambient, Detection: 254 nm, Flow cell: 0.3 mm, 100 nL, Injection: 200 nL, Sample: alkyl benzoates (20-75 mg/mL)

Fig. 11

Splitting

resolution (Dehydronifedipine / Nifedipine) vs. column ID



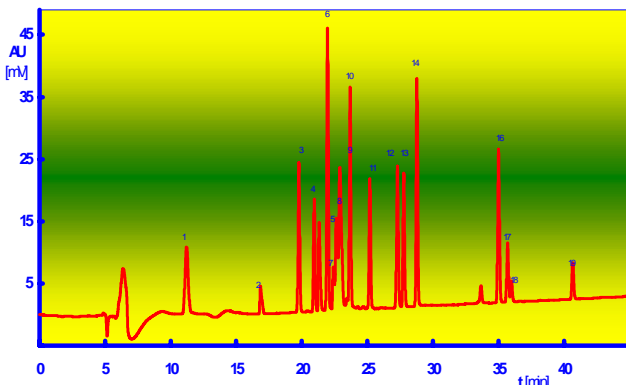
Stationary phase: GROM Sapphire 110 C18 - 5 µm, Column size: 125 mm x i.d. Eluent: A H₂O + 0.1% HCOOH, B MeCN + 0.1% HCOOH, Gradient: 5 - 70% B (0-20 min), Flow (lin. vel.): 0.80 mm/s, Temperature: ambient, Detection: UV-(225 nm), Flow cell: 100 nL / 0.3 mm, Injection: 200 nL, drugs (50 - 250 µg of each)

Summary: Results obtained with capillary LC and nano HPLC are every bit as valid and reliable as those obtained with conventional HPLC. Figures 11 and 13 additionally demonstrate the ≥ 8000 -fold enhanced sensitivity and the superior resolution of a modern HPLC system, particularly one employing on-line capillary LC/MS.

Analysis of pharmaceuticals and metabolites.

Fig. 12

UV detection

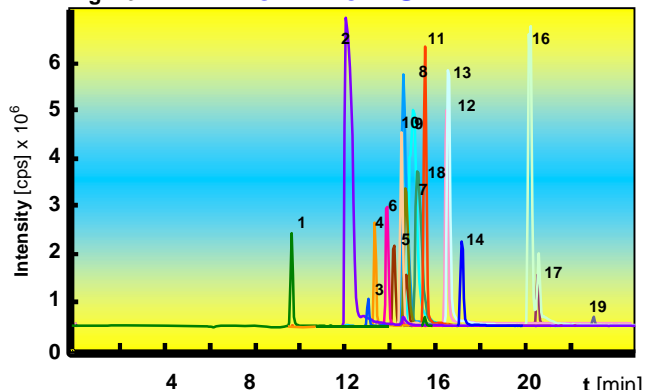


- | | |
|----------------------------------|---------------------------------|
| 1) Paracetamol (70 µg/mL) | 6) 7-OH-Coumarin (175 µg/mL) |
| 2) Dextrorphan (140 µg/mL) | 7) 1-OH-Midazolam (36 µg/mL) |
| 3) 6-OH-Chlorzoxazon (140 µg/mL) | 8) Methoxymorphan (100 µg/mL) |
| 4) 4-OH-Mephenytoin (70 µg/mL) | 9) Dextromethorphan (100 µg/mL) |
| 5) 4-OH-Midazolam (100 µg/mL) | 10) Nirvanol (350 µg/mL) |

Stationary phase: GROM/Sil 120 ODS-4 HE, 3 µm, Column size: 250 x 0.5 mm, Eluent: A: H₂O + 0.1% HCOOH, B: MeCN + 0.1% HCOOH, Gradient: 8-83% B, 0-30 min, Flow rate: 10 µL/min, Pressure: 28.2 MPa, Temperature: ambient, Detection: 225 nm, Flow cell: 100 nL / 0.3 mm, Injection: 200 nL

Fig. 13

on-line MS



- | | |
|------------------------------|---------------------------------|
| 11) Phenacetin (90 µg/mL) | 16) Dehydronifedipin (90 µg/mL) |
| 12) Coumarin (120 µg/mL) | 17) Nifedipin (70 µg/mL) |
| 13) Mephenytoin (210 µg/mL) | 18) Midazolam (100 µg/mL) |
| 14) Chlorzoxazon (140 µg/mL) | 19) Diclofenac (90 µg/mL) |
| 15) 4-OH-Diclofenac | |

Stationary phase: GROM Sapphire 110 C18, 5 µm, Column size: 125 x 0.5 mm, Eluent: A: H₂O + 0.1% HCOOH, B: MeCN + 0.1% HCOOH, Gradient: 5-70% B (0-20 min), 70% B (20-25 min), Detection: MS/MS (atmospheric pressure ionisation), Flow rate: 10 µL/min (main stream 5 µL/min), Temperature: ambient, Injection: 0.2 µL

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